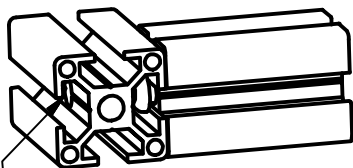


| PARTS LIST | | | |
|------------|-----|-------------------------|-------------------------------|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 2 | Side Rail HFS6_3030_420 | Aluminum Extrusions - 420 mm |
| 2 | 2 | End Rail HFS6_3030_240 | Aluminum Extrusions - 240 mm |
| 3 | 4 | HTJ6 | blind bolt |
| 4 | 4 | printed part | Foot |
| 5 | 12 | M5 x 10 | Hexagon Socket Head Cap Screw |
| 6 | 13 | M 5 Washer | Washer |

1. Install self tapping blind bolts (6 mm Torx drive) into the ends of the 240 mm extrusions. Leave a 3 mm space between the bolt head and the extrusion.

2. Slide T-nuts into slots of rails.

Blind Bolt Detail

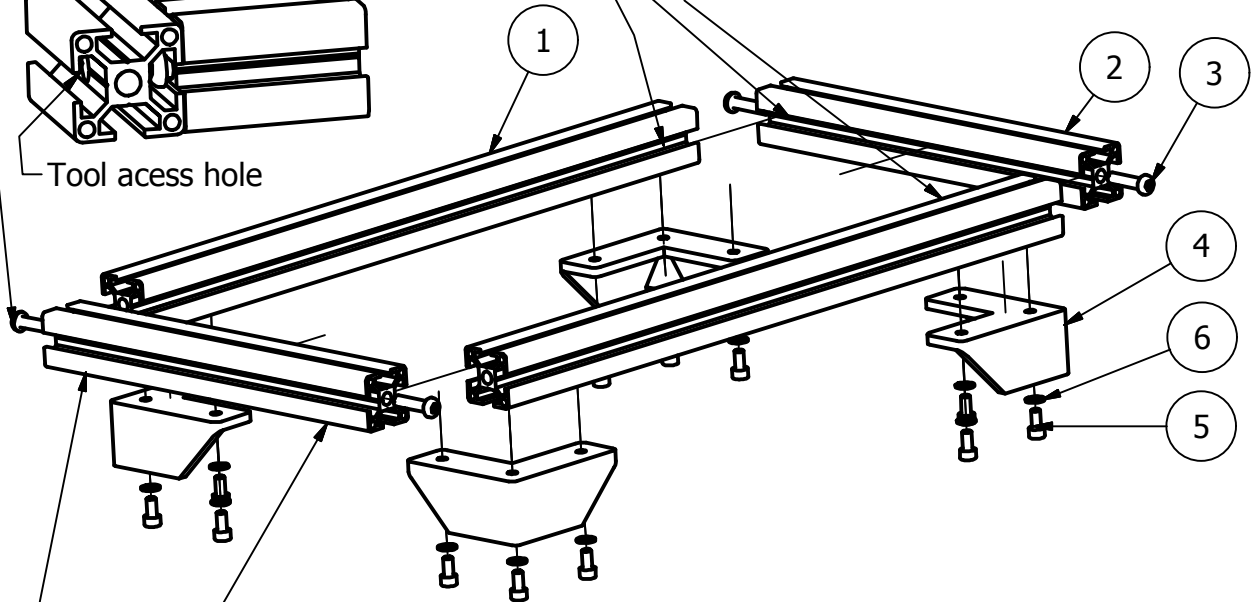


Tool access hole

Insert 2 T-nuts in inside slot.

Insert 2 T-nuts in top slot, 2 in bottom slot.

Insert 3 T-nuts in inside slot.



Insert 2 T-nuts into bottom slot, 2 T-nuts in top slot, and 2 T-nuts in the front (outside) slot.

3. Slide end rail into side rails and tighten blind bolts. It will be helpful to lay the parts flat on the workbench to align properly.

4. Install the feet with M5 x 10 bolts and washers.